

Sikacrete®-114 AE

Free Flowing Micro-concrete for Grouting and Repair

Product Description Sikacrete®-114 AE is a one component, free-flowing, high strength, cement based micro-concrete with a maximum aggregate size of 10mm.
Suitable for use in tropical and hot climatic conditions.

Uses Sikacrete®-114 AE is used for the structural repair of deteriorated concrete. It is ideal for casting sections or members where the volumes required are too large for conventional grouts, and too small and inaccessible for normal concreting applications. A typical application is the re-profiling of damaged concrete members, using formwork. Also suitable for base plate grouting where thickness exceeds 75 mm.

Advantages

- One component, requires the addition of water only
- Reduced waste and risk of mixing failures
- Easy to mix, apply and finish
- Economical
- Excellent adhesion
- Shrinkage compensated
- Rapid strength development
- Compatible with the properties of typical concrete
- Vapour permeable
- High resistance to freeze/thaw cycling

Test Report

Product Data

Type	Mixture of Portland Cement and graded aggregates
Form	Grey Powder
Packaging	40 kg bag
Storage Condition	Store in a dry area between 5°C and 35°C. Protect from direct sunlight
Shelf life	12 months minimum from production date if stored properly in original unopened packaging

Technical Data

Mixing ratio	3.5 – 3.75 litres of water per 40 kg bag
Pot Life at 25°C	Approximately 90-180 minutes after mixing.
Density at 25°C	Approx. 2400 kg/m ³ (fresh mortar)

Construction



Mechanical Strengths, N/mm ² , @ 25 °C				
		1 day	7days	28 days
Compressive Strength	> 35	> 50	> 65	(3.70 lt water)
Flexural strength			8 -10	(BS 4551)
Bond Strength (Pull off)			~ 3	
Thickness	Minimum	50 mm per pour (100 mm for base plate grouting)		
	Maximum	500 mm per pour		
Yield	Approximately 18 litres per 40 kg bag			
Modulus of Elasticity	Approximately 33'000 N/mm ²			
Coefficient of Thermal Expansion	11x10 ⁻⁶ m/m per °C			

Application Details

Substrate preparation	Concrete surfaces should be clean, sound and free from oil, grease, cement laitance and all loosely adhering particles. Absorbent surfaces should be saturated thoroughly. Metal surfaces (iron and steel) should be free from scale, rust, oil and grease.
Bonding Agent and Steel Protection	Embedded reinforcing steel should be free from scale, rust, oil and grease, and treated with a suitable protective coating such as SikaTop Armatec 110 EpoCem. The application of a suitable bonding agent, such as Sikadur-32 or SikaTop Armatec 110 EpoCem, will improve adhesion on large areas or where particularly dense concrete substrates are involved.
Mixing	<p>Always empty the full contents of the bag into a suitable mixer. Mix DRY for 3 minutes before adding the water.</p> <p>Add 3.5 – 3.75 litres of water per 40 kg bag. Mixing can only be achieved using either a slow speed drill (400-600 rpm) fitted with a clean, rust free, mixing paddle, or a forced action mixer.</p> <p>DO NOT MIX BY HAND OR USE PART BAG!</p> <p>For best results, first add 3.0 - 3.3 ltrs. of water and mix for at least 3 minutes or until the larger aggregate has thoroughly dispersed and a uniform, free-flowing consistency is obtained.</p> <p>Then add remaining water and mix for additional 2 minutes.</p>
Application	<p>Dampen the surface thoroughly with clean water prior to the application. Before pouring, however, let the mixed grout stand for 2 - 3 minutes after mixing with water to allow entrapped air to escape.</p> <p>Maintain sufficient hydrostatic head to keep the product flowing. Provide channels for the air to escape during grouting. Protect from rain until initial set has been achieved.</p>
Curing	Treat exposed surfaces with Antisol-E Curing Compound or use other approved curing methods such as polyethylene sheeting or wet hessian. (Do not commence fogging until final set has been reached).

Construction



Cleaning	Clean equipment and mixer after application with water. Hardened material can only be removed mechanically.
Remarks	Ensure formwork is secure and watertight to prevent movement and leaking during placing and curing. At high temperatures use chilled water for mixing to keep grout temperature below 30 °C. In hot weather, base plates and foundations must be shaded from direct sunlight. Condition bags prior to use. For additional information on Sikacrete®-114 AE or other grouting materials contact our Technical Services Department.
Value Base	All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.
Local Restrictions	Please note that as a result of specific local regulations the performance of this product may vary from country to country. Please consult the local Product Data Sheet for the exact description of the application fields.
Health and Safety Information	For information and advice on the safe handling, storage and disposal of chemical products, users should refer to the most recent Material Safety Data Sheet containing physical, ecological, toxicological and other safety-related data.
Legal Notes	The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

Construction



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Construction

